

CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY

- 1 INSTALL FN'S 2, 3, 4, 6 AND 9 PER MANUFACTURER'S INSTRUCTION.
- 2 ASSEMBLE FN 8 WITH RIVETS, FN 9, AFTER APPLICATION OF INTERIOR FINISH PER NOTE 5

3 WELD PER MIL-STD-2219, CLASS C USAGE: AEROSPACE
STEEL; OR ALUMINUM. FILLER MATERIAL PER AWS A5.10.

4 PENETRANT INSPECT WELDS PER ASTM E-165, ACCEPTANCE CRITERIA PER MIL-STD-2219, CLASS C USAGE.

5 FINISH: CHEMICAL FILM ALL OVER, PER MIL-DTL-5541, TYPE II, CLASS 3.

6 FINAL FINISH PER 77A580204 (PLUS APPLICABLE FINISH SUFFIX) EXCEPT USE CHEMICAL FILM CLASS 3 ON ALL EXTERNAL SURFACES EXCEPT SURFACE A AND SURFACE B. MASK FN 3.

7 STENCIL, SILK SCREEN, RUBBER STAMP USING EPOXY INK PER A-A-56032, TYPE I OR EQUIVALENT, CONTRASTING COLOR, CHARACTER .25 (6.35) HIGH. PERMANENCY AND LEGIBILITY SHALL MEET THE REQUIREMENTS OF MIL-STD-130. LOCATION TOLERANCE $\pm .06$.

8 STENCIL, SILK SCREEN, RUBBER STAMP USING EPOXY INK PER A-A-56032, TYPE I OR EQUIVALENT, CONTRASTING COLOR, CHARACTER .13 (3.30) HIGH, OUTLINES .06 THICK. PERMANENCY AND LEGIBILITY SHALL MEET THE REQUIREMENTS OF MIL-STD-130. LOCATIONAL TOLERANCE $\pm .06$.

9. STENCIL, SILK SCREEN, RUBBER STAMP OR LABEL:

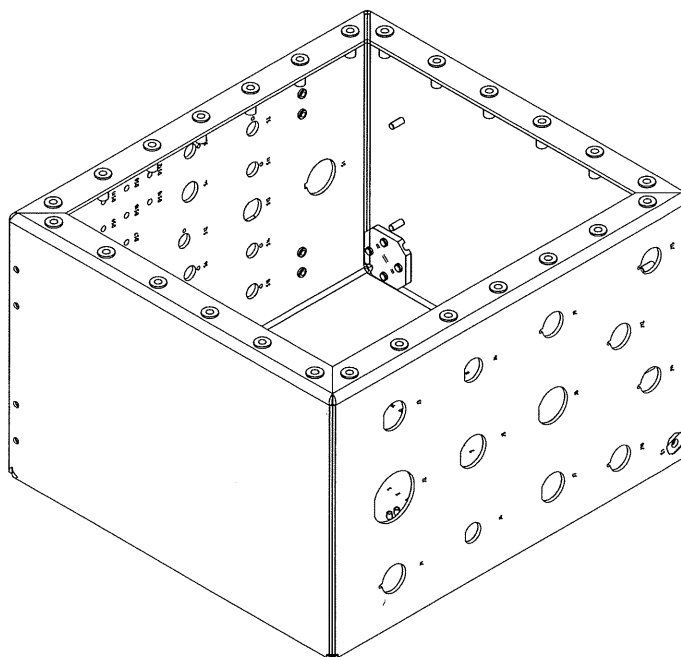
03538-77A58470IGI (PLUS APPLICABLE FINISH SUFFIX)
MFR- "CAGE CODE"

IN ACCORDANCE WITH MIL-STD-130, USING EPOXY INK PER A-A-56032, TYPE I OR EQUIVALENT, CONTRASTING COLOR, CHARACTER .09 (2.3) HIGH. LOCATE APPROXIMATELY AS SHOWN. LABELS WHEN USED SHALL BE PER MIL-PRF-61002A, GRADE A, STYLE 1, COMPOSITION C.

10 PLUG WELD WITH MACHINED NUBS FOR INSTALLATION OF EN 8.


11 MULTI-PIECE CONSTRUCTION PERMISSIBLE FOR EN 1.

12 STENCIL, SILK SCREEN OR RUBBER STAMP USING EPOXY INK PER A-A-56032, TYPE I OR EQUIVALENT, COLOR CONTRASTING. LINE 1 CHARACTERS .25 (6.4) HIGH. REMAINING LINE CHARACTERS .13 (3.2) HIGH. PERMANENCY AND LEGIBILITY SHALL MEET THE REQUIREMENTS OF MIL-STD-130. LOCATE APPROXIMATELY AS SHOWN.



ISOMETRIC VIEW
FOR REFERENCE ONLY

SEE SEPARATE PARTS LIST

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| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON S PL DECIMALS .150 F PL DECIMALS .100 ANGLES ± 1° INTERPRET DIM AND TOL PER ASME 11.4-59-1994 | | CONTR NO WSP97-06-C-7004 SIGNATURES YR-MO-DY G. PATRICK 08-02-26 PROD C. RICHARDSON 08-02-26 ISSUED J. BOWMAN 08-02-27 DATED | | LOCKHEED MARTIN CORPORATION SYRACUSE, NY ENCLOSURE, 01P | |
| THIRD ANGLE PROJECTION  | | SIZE 03538 SCALE 1/4" = 1" | | QRS NO 77A584701 SHEET 1 OF 1 | |
| PROG/ENGINEER 3 APPLICATION HIND ASST USED ON | | RTAD 2 | | | |

INFORMATION INCLUDED HEREIN MAY BE CONTROLLED UNDER THE INTERNATIONAL TRAFFIC IN ARMS REGULATIONS (ITAR) BY THE US DEPARTMENT OF STATE OR THE EXPORT ADMINISTRATION REGULATIONS (EAR) BY THE BUREAU OF INDUSTRY AND SECURITY. EXPORT OR TRANSFER OF THIS INFORMATION TO A FOREIGN PERSON, DUAL-NATIONAL OR OTHER FOREIGN ENTITY MAY REQUIRE PRIOR EXPORT APPROVAL

