



800-942-4447

## 180 Series Glow-in-the-Dark

- Phosphorescent colors are clear/milky colored inks that glow.
- Phos-Flo colors are fluorescent colors that glow-in-the-dark.
- All 180 Series Glow-in-the-Dark inks require a white underbase.
- These inks also glow under blacklight conditions.
- Perhaps the easiest special effect ink to screen print.

### Who should use this ink?

Any screen printer looking for an easy special effect ink to print on cotton and poly/cotton tees and sweats should try the 180 Series inks.

### Who should not use this ink?

All glow-in-the-dark inks require a white shirt or a white underbase. If you cannot do this, perhaps another special effect ink would be a better option.

#### Flash Cure

240° – 260° F  
4 – 6 seconds

#### Cure Temperature

320° F  
60–90 seconds

#### Mesh Range

86 – 230  
Monofilament

#### Available Colors

Fluorescent Colors  
Clear/Milky White

#### Reducers

Curable Reducer  
Reducer #2  
Visco Minus

#### Clean-up

Saatichem PW-4  
Saatichem IR-4

Always perform a pretest print and test cure conditions on the fabric to be printed to establish the best results. Stir inks vigorously before each use. Viscosity may need adjusting for best results. If there is ever a question about a print job, call us at 1-800-942-4447. We are always happy to help!

