



## FABRIC TYPES

Cotton / Poly Cotton blends



## MESH

32 - 100T (86- 280) Mesh



## SQUEEGEE

Medium 65° Shore Rectangular



## STENCIL

Water resistant emulsion



## CURE TEMPERATURE

1½ Minutes at 165°C  
(330°F)



## PIGMENT LOADING

Up to 12% MagnaPrint®  
Eco Pigments



## ADDITIVES

Retardant Gel, Crosslinker 100,  
Softener TS Conc



## STORAGE

In cool place properly closed:  
> 5°C (40°F) < 25°C (77°F)



## HEALTH & SAFETY

MSDS available upon request



## CLEAN UP

Wash off screen using water  
and mild detergent

## MagnaPrint® AquaFlex White

### High Solids PVC free for Process / tonal artwork

MagnaPrint® AquaFlex White is a high solids water based ink for printing on light or coloured backgrounds. It has been designed to give excellent print performance and open time on high mesh screens.

MagnaPrint® AquaFlex White – is a ready to print opaque white paste. This can be used as underbase or highlight white, or pigmented to achieve pastel shades.

For extended washing cycles (to meet Sportswear specifications) we recommend the addition of 2% MagnaPrint® Crosslinker 100

### Application

Printing is best undertaken using 32 – 100 (86-280) mesh screens with rectangular profile squeegees on preheated pallets (70°C / 186°F). Use lower mesh count for underbase or large, fully open areas and higher for top colours or thin lines, fine details and halftones. If printing large areas flash units may be required after each colour.

Always use 3-4mm off contact and print top colours in one stroke to achieve a surface print. After printing the garment/panel should be dried and ideally cured for 1½ - mins @ 165°C (330°F).

All information is given in good faith but without warranty. They do not release you from testing our products as to their suitability for the intended processes and uses.

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