


Production Cost Calculator			
Number of Colors	4		
Number of Garments / Impressions	36		
Screen Print Production			
Screen Making / Set Up Expenses - Per Color	Time Per Screen (In-Minutes)	Hourly Labor Rate	Labor / Material Cost Per Color
Labor Cost - Seperate Artwork for Film Output	15.0	\$15.00	\$3.75
Material Cost - Film + Ink or Toner			\$2.00
Material Cost - Screen Cost Divided By Expected Number Of Reclaims (\$25.00/50)			\$0.50
Material Cost - Screen Chemicals: Degreaser, Stencil Remover, Press Wash, Screen Wash			\$2.00
Material Cost - Emulsion Or Capillary Film			\$2.00
Material Cost - Blockout & Tapes			\$1.00
Labor Cost- Screen Processing, Includes: Degreasing, Coating, Film Set-Up, Burning, Taping, Cleaning & Reclaiming	45.0	\$12.00	\$9.00
Labor Cost Press Set-up & Tear Down	6.0	\$12.00	\$1.20
		Expense Per Color	\$21.45
Total Screen Making / Set Up Expenses			\$85.80
Screen-Print Production Costs	Time Per Garment (In Seconds)	Hourly Labor Rate	Labor / Material Cost Per Garment
Labor Cost - Load & Unload Garment	10.0	\$12.00	\$0.033
Labor Cost - Printing Per Color	8.0	\$12.00	\$0.027
Material Cost - Ink Per Garment			\$0.120
Print Labor & Material Cost Per Garment			\$0.26
Total Screen Print Production Cost			
Total Screen Making / Set Up Expenses			\$85.80
Total Screen-Print Labor & Material Costs			\$9.36
Total Job Cost - Screen-Printing			\$95.16
Digital Print Production			
Brother GT3 Series Set-Up Costs	Time (In-Minutes)	Hourly Labor Rate	Labor Cost
Labor Cost - Prepare File For Color Output	15.0	\$15.00	\$3.75
		Set-Up Costs	\$3.75
GT3 Series Production Costs	Time (In-Minutes)	Hourly Labor Rate	Cost
Labor Cost - Apply Pretreat and Heat Press Per Garment	1.0	\$15.00	\$0.25
Labor Cost - Printing Per Garment	3.0	\$15.00	\$0.75
Material Cost - Pretreatment Fluid Per Garment			\$0.75
Material Cost - White Ink Per Garment			\$2.00
Material Cost - CMYK Ink Per Garment			\$1.00
Labor & Material Cost Per Garment			\$4.75
Total Digital Print Production Cost			
GT3 Series Set-Up Costs			\$3.75
GT3 Series Labor & Material Cost			\$171.00
Total Job Cost - Digital Printing			\$174.75