

Quantity **Material List for Product Tables**

1	Particle board	4 x 8 x 3/4	
		(3 Table tops @ 32" x 48")	
5	8' 2 x 4's		
5 lb. box	#6 2" galvanized screws		(1 table)
5 lb. box	#8 3" galvanized screws		
12	5/16 x 1 1/2 lag screws		
4	3" caster wheels		

14	8' 2 x 4's		
5 lb. box	#6 2" galvanized screws		(3 tables)
5 lb. box	#8 3" galvanized screws		
36	5/16 x 1 1/2 lag screws		
12	3" caster wheels		

Note: #6 2" galvanized screws for table top
 #8 3" galvanized screws for frame
 Lag screws to attach wheels

1) Using the 2x4's cut the following pieces.

4 @ 32"

4 @ 44 3/4"

4 @ 26 1/4"

Table top 32" x 48"

2) Assemble complete frame using #8 3" galvanized screws. Pre drill holes for all screws to prevent wood from splitting. Pre drill & countersink all holes for tabletop. Attach tabletop using #6 2" galvanized screws. Next pre drill holes and attach caster wheels using 5/16 x 1 1/2 lag screws. You will only use 3 of the 4 holes in plate when attaching wheels. Center wheel so lag screw won't split 2 x 4's. Now fill all holes on the tabletop with wood putty. Allow time to dry then sand smooth. Also sand edges and corners of the tabletop. This will prevent garments from catching on the corners.

3) Polyurethane complete table assembly. This will help prevent splinters. 2 or 3 coats of polyurethane are recommended. Sanding between coats is not recommended, surface needs to be a little rough so garments will not slide off table

